

# Deutsche Akkreditierungsstelle GmbH

# Annex to the Accreditation Certificate D-K-18446-01-00 according to DIN EN ISO/IEC 17025:2018

**Valid from: 02.02.2022**Date of issue 02.02.2022

Holder of certificate:

mg-sensor GmbH Airport Boulevard B 210, 77836 Rheinmünster

with the further location:

Knorrstraße 147, EG-351, 80788 München

Calibration in the fields:

# **Mechanical quantities**

ForceTorqueAcceleration

#### Thermodynamic quantities

# Temperature quantities

- Resistance thermometers
- Direct reading thermometers
- Temperature transmitters, transducers, data loggers

# **Humidity quantities**

Devices for relative humidity

# **Electrical quantities**

DC and low frequency quantities

- DC voltage
- DC current

#### **Dimensional quantities**

#### Length

- Length measuring instruments

#### **Angle**

- Angle of rotation
- Inclination

The management system requirements of DIN EN ISO/IEC 17025 are written in the language relevant to the operations of calibration laboratories. Laboratories that conform to the requirements of this standard, operate generally in accordance with the principles of DIN EN ISO 9001.

The certificate together with the annex reflects the status as indicated by the date of issue.

The current status of any given scope of accreditation can be found in the directory of accredited bodies maintained by Deutsche Akkreditierungsstelle GmbH at https://www.dakks.de/en/accredited-bodies-search.html.

Abbreviations used: see last page Page 1 of 6



Within the measurands/calibration items marked with with \*, the calibration laboratory is permitted, without being required to inform and obtain prior approval from DAkkS, to use calibration standards or equivalent calibration procedures listed here with different issue dates. The calibration laboratory maintains a current list of all calibration standards / equivalent calibration procedures within the flexible scope of accreditation.

 $<sup>^{1)}</sup>$  The expanded uncertainties according to EA-4/02 M:2013 are part of CMC and are the best measurement uncertainties within accreditation. They have a coverage probability of approximately 95 % and have a coverage factor of k = 2 unless stated otherwise. Uncertainties without unit are relative uncertainties referring to the measurement value unless stated otherwise.



# Permanent laboratory, Rheinmünster location

Calibration and Measurement Capabilities (CMC)

Calibration and Measurement Capabilities (CMC)									
Measurement quantity	i			Measurement	Expanded uncertainty	Remarks			
/ Calibration item				conditions / procedure	of measurement 1)				
Force* Force sensors (safety-belt)	500 N	to	25 kN	ISO/TS 17242:2014-05	1.10-2	Traction force reference standard measuring device with reference transducer Analogue and digital sensors			
Force sensors	2 kN	to	20 kN	DKD-R 3-3:2018	2·10 <sup>-3</sup>	Compressive force			
Multi-component force and	0.05 kN	to	< 0.5 kN	KW-F05000:2021	2·10-2	reference standard measuring device			
moment  Multi-component	0.5 kN	to	25 kN		5·10 <sup>-3</sup>	with reference transducer			
transducer (ATD)	3 N·m	to	< 30 N·m		2·10 <sup>-2</sup>	Analogue and digital			
	30 N·m	to	1200 N·m		5·10 <sup>-3</sup>	sensors			
Force transducer	0.5 kN	to	600 kN		5·10 <sup>-3</sup>				
Angular velocity Angular velocity sensors	150°/s	to	3500°/s	KW-AV0002:2014	0.5 %	Rotational via incremental encoder for left and right rotation Analogue and digital sensors			
secondary, dynamic	8°/s	to	5000°/s	1 Hz to 200 Hz	1.5 % / 1.5°	Analogue and digital sensors			
						Calibration result:			
						complex transfer coefficient (analogue: amplitude/phase, digital: amplitude) and indication deviation			

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# Permanent laboratory, Rheinmünster location

Calibration and Measurement Capabilities (CMC)

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Measurement quantity	H	Range	9	Measurement	Expanded uncertainty	Remarks
/ Calibration item				conditions / procedure	of measurement 1)	
Acceleration* Acceleration sensors	200 m/s <sup>2</sup>	to	20000 m/s²	Shock excitation DKD-R 3-1 page 2:2018	1.2 %	Analogue and digital sensors
	5 m/s²	to	200 m/s²	Sinusoidal excitation DKD-R 3-1 page 3:2018  10 Hz to 5 kHz > 5 kHz to 10 kHz	1.2 % / 1.0 ° 2.5 % / 1.5 °	Analogue and digital sensors Calibration result: complex transfer coefficient (analogue: amplitude/phase, digital: amplitude) and indication deviation
Length Displacement sensor (ATD))	0 mm	to	200 mm	KW-DS0001:05-2021	20 μm	Analogue and digital sensors
Angle* Angle of rotation Direct rotary encoder systems	0°	to	360°	VDI/VDE 2648 page 1:2009* KW-AN0002:2018	0.2°	Rotation angle sensors Analogue and digital sensors
Inclinometers	-90°	to	90°	KW-AN0001:2018	0.2°	Inclination angle sensors Analogue and digital sensors
Temperature*  Resistance thermometers, direct reading thermometers, temperature transmitters, transducers and data loggers with resistance sensor (also PTC/NTC)	10 °C	to	50 °C	In the temperature / humidity generator DKD-R 5-1:2018* KW-TE0002:2017	0.15 K	Comparative measurement against display of the temperature / humidity generator
Temperature display devices and simulators, temperature transmitters, transducers and data loggers for base thermocouples (K, N, J)	-50 °C	to	500°C	DKD-R 5-5:2018* KW-TE0001:2018	0.2 K	Using electrical simulation of the sensor signal Characteristic curve according to DIN EN 60584:2014

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# Permanent laboratory, Rheinmünster location

# Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item	F	lange	!	Measurement conditions / procedure	Expanded uncertainty of measurement 1)	Remarks
Relative humidity  Direct reading electric hygrometers (also data loggers)  No psychrometers	10 %	to	80 %	In the temperature / humidity generator Measurement medium air Air temperature: 20 °C to 25 °C KW-HU0001:2017	3 %	Comparative measurement against display of the temperature / humidity generator Measurement uncertainty expressed in relative humidity
Electrical quantities  DC voltage		0 V		KW-VO0001:2017	2 μV	U: measured value
	10 mV	to	1000 V		1.0 · 10 <sup>-4</sup> <i>U</i>	Analogue and digital sensors
DC current	0 A	to	10 A	KW-CU0001:2017	2.0 · 10 <sup>-4</sup> / + 5 nA	I: measured value
DC current current clamps	0 A	to	1000 A	KW-CU0002:2017 1 to <i>N</i> windings	1.0 · 10 <sup>-2</sup> / + 5 nA	Analogue and digital sensors

# Permanent laboratory, München location

# Calibration and Measurement Capabilities (CMC)

Measurement quantity / Calibration item		Rang	e	Measurement conditions / procedure	Expanded uncertainty of measurement 1)	Remarks
Acceleration*  Acceleration sensors, accelerometer measurement chains	200 m/s <sup>2</sup>	to	2000 m/s <sup>2</sup>	Shock excitation DKD-R 3-1 page 2: 2018	1.5 %	Analogue and digital sensors
Force* Force sensors	2 kN	to	20 kN	DKD-R 3-3:2018	2·10-3	Analogue and digital sensors
Multi-component force and moment Multi-component transducer (ATD)	0.05 kN	to	< 0.5 kN	KW-F05000:2021	2·10 <sup>-2</sup>	Compressive force reference standard measuring device with reference transducer Analogue and digital sensors
	0.5 kN	to	25 kN		5·10 <sup>-3</sup>	
	3 N·m	to	< 30 N·m		2·10 <sup>-2</sup>	
	30 N·m	to	1200 N·m		5·10 <sup>-3</sup>	

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#### **Abbreviations used:**

CMC Calibration and measurement capabilities (Kalibrier- und Messmöglichkeiten)

DKD-R Richtlinie des Deutschen Kalibrierdienstes (DKD), herausgegeben von der Physikalisch-

Technischen Bundesanstalt

KW- calibration procedure of the mg-sensor GmbH

VDE Verband der Elektrotechnik, Elektronik und Informationstechnik e.V.

VDI Verein Deutscher Ingenieure e.V.

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